



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G03031-3G-3
Job Sheet 175873



Part No: RBW6305G03031-3G-3

Job Qty: 2 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/24/18

Description:

Type: Stock

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet2		ac 18/04/17
100	Waterjet	2 pcs	4/23/18	4/23/18	0.08	0.67	Waterjet 2 OMAX		ac 18/04/17
110	QC	2 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-4		ac 18/04/17
120	Lathe Conv	2 pcs	4/23/18	4/23/18	0.25	0.13	Lathe Conv-2		J.C.-L.
130	QC	2 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Machining-5		J.C.-L. 18-04-18
140	CNC Vertical Machining	2 pcs	4/24/18	4/24/18	0.50	0.50	HAAS1-6		J.C.-L.
150	QC	2 pcs	4/24/18	4/24/18	0.00	0.00	QC2 Machining-5		J.C.-L. 18-06-08
160	QC	2 pcs	4/24/18	4/24/18	0.00	0.00	QC8 Machining-5		De 18-06-08
170	Packaging	2 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-2		EL
180	QC21-SA	2 Ea	4/24/18	4/24/18	0.00	0.00	QC21		DAS 21 JUN 17 2018

Part Op 170 - IDENTIFY AND STOCK
Descriptions:

140- J.g in blue bin # 65

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018P0.375	TBB	9452 (-4726 ea)	90-Start up Operation	
110-18-06-08				
MT-HRS-P-0.375				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018P0.375	1	0	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 12:32 PM Dart.Gagnon.Michelle



Container No: S061854



Part: RBW6305G03031 - 3G - 3

Job No: 175873

Serial No/Batch: S061854

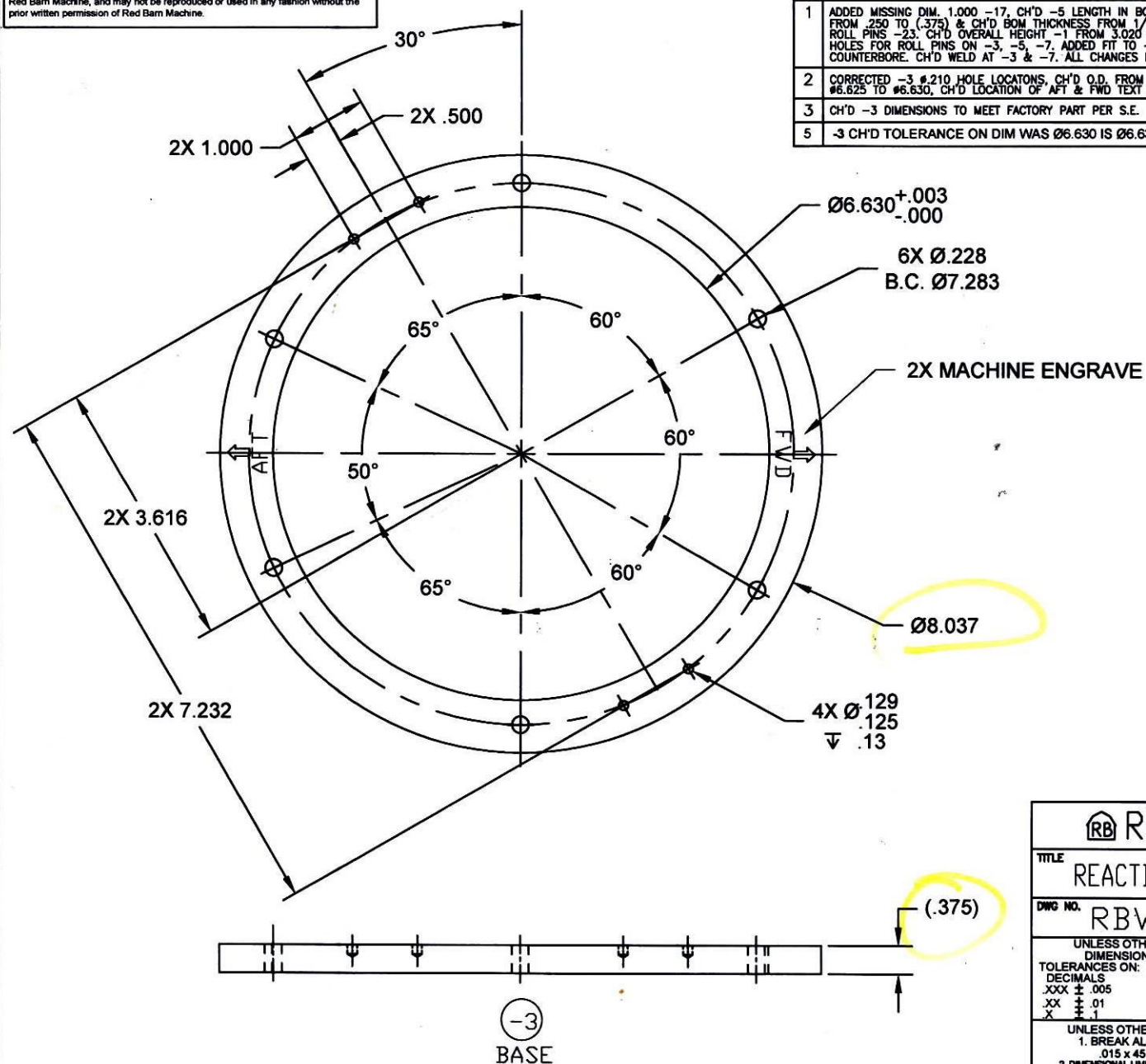
Revision: 5

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/17/18

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.



REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED MISSING DIM. 1.000 -17, CH'D -5 LENGTH IN BOM TO 7-3/4. CH'D THICKNESS -3 FROM .250 TO (.375) & CH'D BOM THICKNESS FROM 1/2 TO 3/8. ADDED 4 EA. Ø1/8 x 1/4 ROLL PINS -23. CH'D OVERALL HEIGHT -1 FROM 3.020 TO 3.165 +1/32 -1/8. ADDED Ø.125 HOLES FOR ROLL PINS ON -3, -5, -7. ADDED FIT TO -11 FOR WELDING TO Ø1.500 COUNTERBORE. CH'D WELD AT -3 & -7. ALL CHANGES PER S.E., G.E.	1/13/11	RJC	RW
2	CORRECTED -3 Ø.210 HOLE LOCATIONS. CH'D O.D. FROM Ø8.040 TO Ø8.00, CH'D I.D. FROM Ø6.625 TO Ø6.630, CH'D LOCATION OF APT & FWD TEXT PER S.E.	3/11/11	RJC	SE
3	CH'D -3 DIMENSIONS TO MEET FACTORY PART PER S.E.	12/13/11	RJC	SE
5	-3 CH'D TOLERANCE ON DIM WAS Ø6.630 IS Ø6.630 +.003 -.000.	4/28/14	DPD	GE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175873

APR 11 2018

RED BARN MACHINE	
TITLE REACTION. CLUTCH IN RACE REMOVAL	
DWG NO. RBW6305G03031-3G-3	REV 5
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 3-30-10
SHEET 3 of 10	
DRAWN BY: CLOUGH	
APPROVED <i>D. M.</i>	
HEAT TREAT FINISH SEE -1 WELDMENT	
SPEC AW139	
USED ON MODEL	